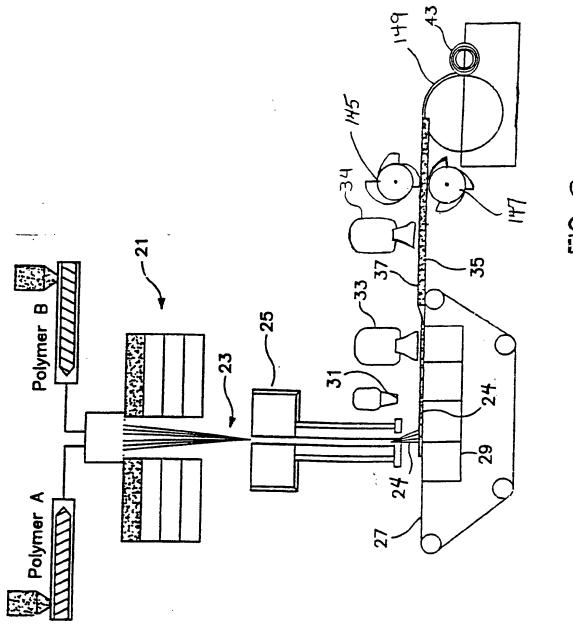


**FIG.** 2



F1G, 3



FIG. 4

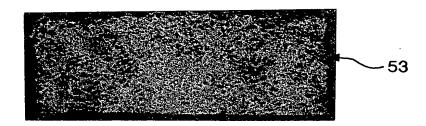
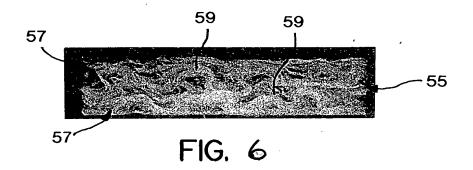


FIG. 5



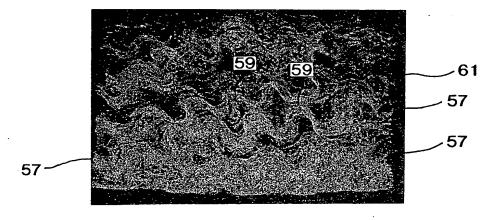
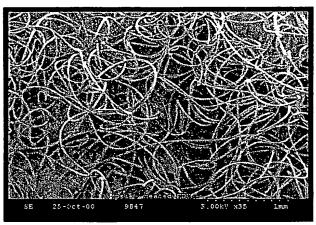
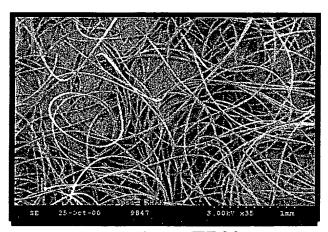


FIG. 7



HEATED FDU
Tight Helical Crimp
FIG. 8



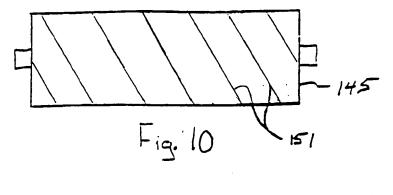
Ambient FDU

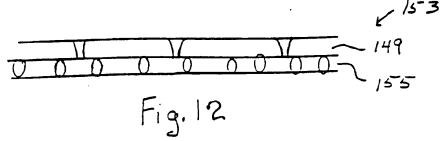
Macroscopic Crimp

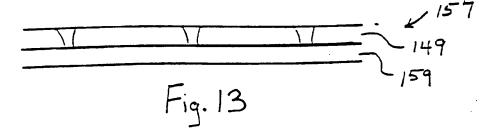
FIG. 9

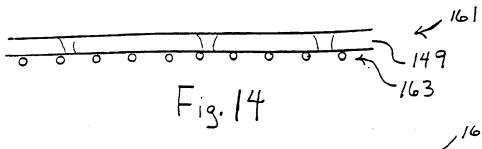
Machine Direction

F. 1



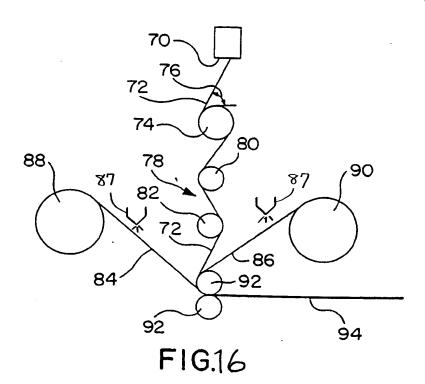


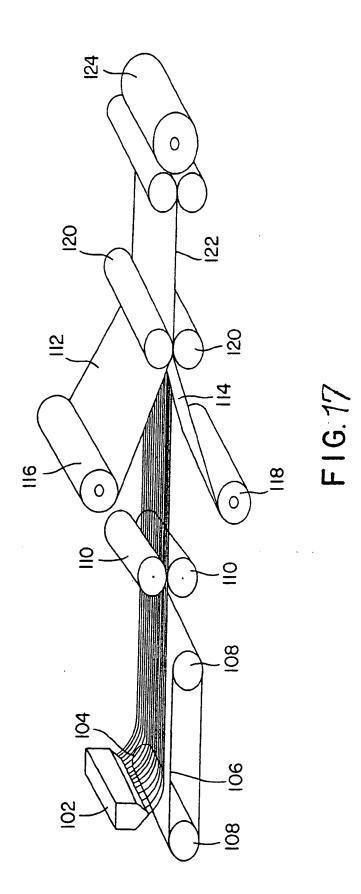




T: 15

Fig. 15





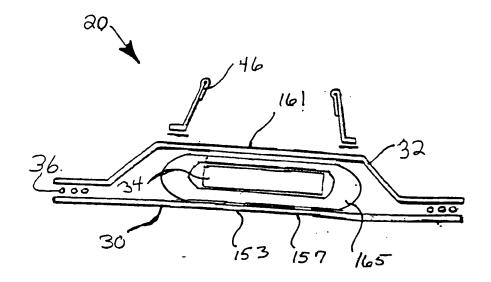


FIG.18